



## Typical Uses

Application areas are door handles, belt buckles, plated handicraft items and polished metal components. It can be applied by electrostatic spray.

## DESCRIPTION

Catalyzed lacquer : this product is hybrid chemistry 2 k system and need baking @120deg/30mins. This product has excellent in transparent, frost and solid colours.

## CATALYZED LACQUER ALL COLOURS



## TECHNICAL DATA

- COLOR : ALL COLOR
- COMPONENTS : TWO PACK (9:1)
- FINISH : HIGH GLOSS
- CURING MECHANISM : STOVING
- VISCOSITY : 65 SEC (FORD B4)
- SPECIFIC GRAVITY : approx. 1.00 + 0.05
- VOLUME OF SOLIDS : 60% approx.
- THINNER : Catalyzed HPC Thinner
- MIXING RATIO : 50 – 60 % (Thinner)
- SPRAY VISCOSITY : 13 second (Ford B4)
- RECOMMENDED : 20 – 30um THICKNESS PER COAT
- THEORETICAL COVERAGE : 15m<sup>2</sup>/L (25um DFT)
- Acetone Rub :
- TYPE 1 - 8000 rub
- TYPE 2 - 2500 rub
- TYPE 3 - 1000 rub
- SHELF LIFE : 6 month ( Unopened Recommended storage conditions )

## APPLICATION INSTRUCTIONS

- Mix the contents in the container thoroughly before use.
- Adjust the viscosity of the paint with recommended thinner to the required viscosity.
- Allow 5 minutes flash off time between subsequent coatings.